

## PARAGRAPH REVISION TO 2391 INSTRUCTION LEAFLETS

JANUARY, 2003

This service bulletin is to revise paragraphs 3.5.5 / 3.5.6 in 2391 Sup. 3 and 5.2.2 / 5.2.3 in 2391 Sup. 4.

Paragraphs:

- 3.5.5 - 2391 Sup. 3
- 5.2.2 - 2391 Sup. 4

The O-ring, O-ring grooves and the O-ring bearing surfaces of the bushings must be lubricated with Number 2 silicone grease. It is recommended that Dow Corning Corp. Dow Corning 55 be used. The Cosmolube 615 product may be used as an alternate.

Paragraphs:

- 3.5.6 - 2391 Sup. 3
- 5.2.3 - 2391 Sup. 4

The threads of choke plugs and all other removable plugs, as well as other threaded parts, which may later be difficult to remove, must be coated lightly with brake cylinder lubricant (AAR Specification M-914) or a compound consisting of one part graphite (AAR Specification M-913) and two parts of oil (SAE-20) by weight.

Pre-coated plugs (Loctite Vibraseal #15 or equivalent) may also be used. The application of thread sealant (Perma-Lok LH050 or equivalent) to removable plugs may be used as required.

These revisions supercede the information found in 2391 Sup. 3 - September, 1987 and 2391 Sup. 4 - January, 1994.