

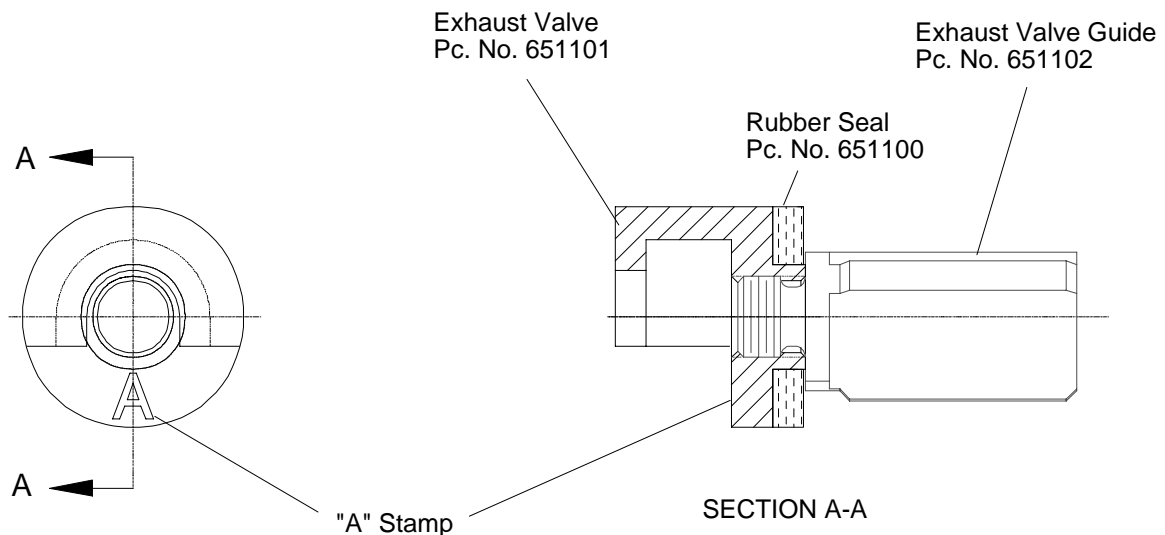
## H-TYPE RELYAIR® VALVES

### Exhaust Valve Modification

APRIL, 1998

The exhaust valve component of the **H-Type Relayair Valve Exhaust Valve Assembly, Pc. No. 651104**, has been updated to control compression of the rubber seal. During assembly, the rubber seal is compressed between the exhaust valve guide and the exhaust valve as the brass components are threaded together. To control the compression of the rubber seal, adjustments to the exhaust valve dimensions have been implemented.

The configuration control level of the exhaust valve, pc. 651101, has been raised to "A" to reflect the dimensional changes. The "A" is stamped on the underside of the exhaust valve, as shown in the figure below. The exhaust valve assembly should be replaced with the *NEW DESIGN* during the first removal and cleaning of the H-Type Relayair Valve.



### EXHAUST VALVE ASSEMBLY, PC. NO. 651104